

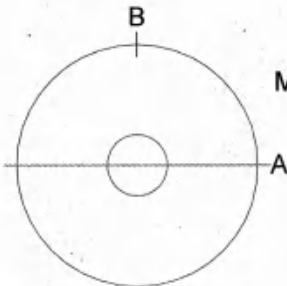
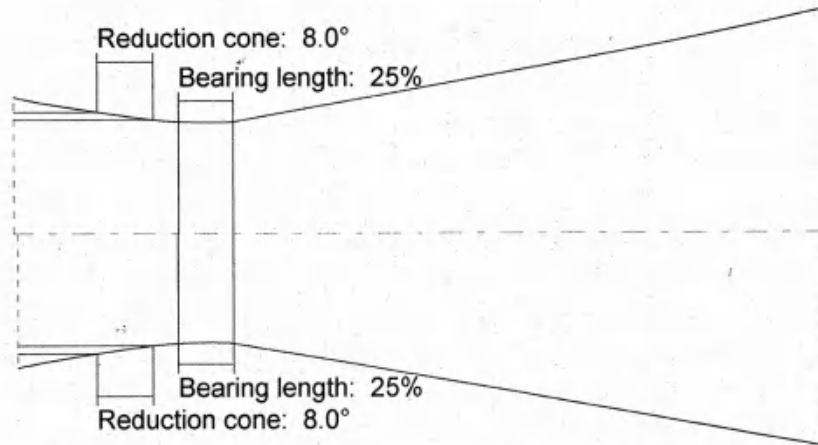


Drawing Die Measurement Report

conoptica

Right

Measured length: 10.8162mm



Measured length: 10.7678mm

Scale 10 : 1

Left

| Diameter | Reduction Cone | Bearing | Area reduction |
|---------------------|--------------------------------|-------------|-----------------|
| 2.9164mm | 16.0° | 25% | 1.5% |
| Ovality 0.0006mm | | Variation | A-axis 0.1° |
| %Ovality 0.0% | Area reduction 5.0% & 17.0% | Inclination | B-axis -0.2° |

ID : 2.918-274

MODEL : DrawingDie.mdl

OPERATOR :

UNIT : mm

TIME : 6/25/2022 2:40 PM

OBJECTIVE : 1X

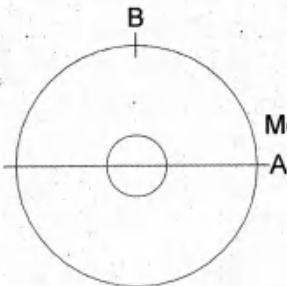
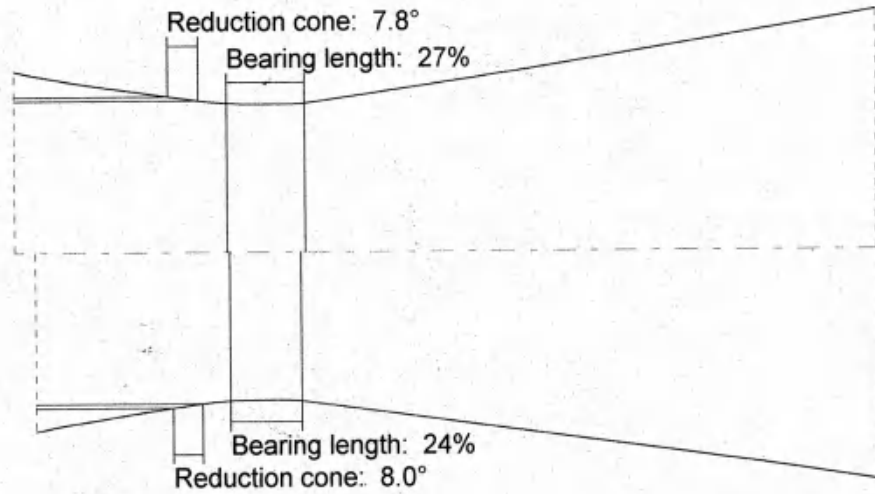


Drawing Die Measurement Report

conoptica

Right

Measured length: 11.4538mm



Measured length: 11.2354mm

Scale 10 : 1

Left

| Diameter | Reduction Cone | Bearing | Area reduction |
|---------------------------|--------------------------------|-------------|-----------------|
| 3.9079mm | 15.8° | 25% | 1.5% |
| Ovality 0.0018mm | | Variation | A-axis 0.3° |
| %Ovality 0.0% | Area reduction 5.0% & 10.0% | Inclination | B-axis *0.0° |
| ID : 3.91-263 | MODEL : DrawingDie.mdl | | |
| OPERATOR : | UNIT : mm | | |
| TIME : 6/28/2022 10:05 AM | OBJECTIVE : 1X | | |

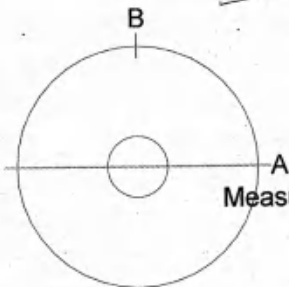
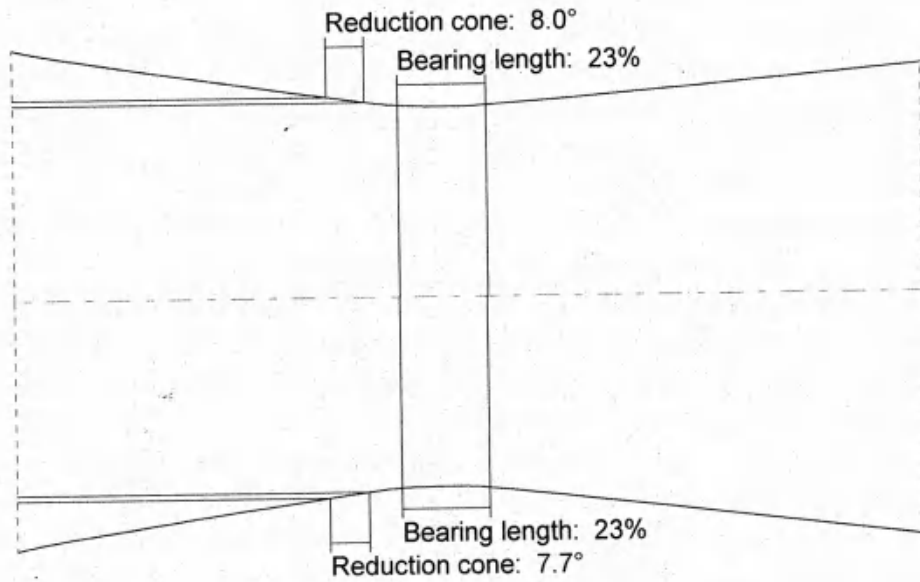


Drawing Die Measurement Report

conoptica

Right

Measured length: 12.0750mm



Measured length: 12.1145mm

Scale 10 : 1

Left

| Diameter | Reduction Cone | Bearing | Area reduction |
|---------------------------|------------------------|-------------|----------------|
| 5.0176mm | 15.7° | 23% | 1.5% |
| Ovality | | Variation | A-axis |
| 0.0023mm | | | 0.1° |
| %Ovality | Area reduction | Inclination | B-axis |
| 0.0% | 5.0% & 10.0% | | *0.0° |
| ID : 5.020-253 | MODEL : DrawingDie.mdl | | |
| OPERATOR : | UNIT : mm | | |
| TIME : 6/28/2022 10:22 AM | OBJECTIVE : 1X | | |